

# MACHINERY LIST

23.05.2024

| Reference | Manufacturer<br>Envelope type       | Model<br>Working from                      | Year    | Description  |
|-----------|-------------------------------------|--|---------|--|
| 3726      | <b>W+D</b><br>Envelopes             | <b>102</b><br>Reels                        | rebuilt | 3 doctor blade printers, window unit with high-speed patcher, machine fully reconditioned with extensive up-grades, optional peel and seal unit  |
| 3738      | <b>W+D</b><br>Envelopes             | <b>102 peel + seal</b><br>silicone attachm | 1994    | modification kit to upgrade existing W+D 102 web machines to peel and seal (cold glue) hotmelt as an option  |
| 3963      | <b>W+D</b><br>Envelopes             | <b>102RE</b><br>Reels                      | 2012    | W+D 191 paper splicer, 201 5 color printing stand with cantilever system for sleeve change, pre-print register control, timed gum box, very good condition   |
| 3831      | <b>W+D</b><br>Pockets               | <b>135</b><br>Blanks                       | 1967    | machine for production of large size pockets up to size 330 x 450 mm with peal & seal  |
| 3934      | <b>W+D</b><br>Film splicer          | <b>190.00</b><br>Reels                     | 2001    | automatic splicer for window film, can be connected to all W+D envelope making machines with window unit   |
| 3928      | <b>W+D</b><br>Envelopes             | <b>202.00</b><br>Reels                     | 1994    | 191 paper splicer, 4 colour printing stand, window unit with 190 film splicer, timed gum box, noise protection covers, good condition  |
| 4080      | <b>W+D</b><br>overprinting press    | <b>212</b>                                 | 1999    | 2-color offset overprinting press for envelopes and pockets, available "as is", cleaned, checked repaired or rebuilt   |
| 4087      | <b>W+D</b><br>offset printing press | <b>214</b><br>overprinting                 | 1998    | 4-color offset overprinting press for envelopes and pockets, Rebuilt at POEM   |
| 3891      | <b>W+D</b><br>Pockets & Envelopes   | <b>214Plus</b><br>offset press             | RC 2020 | Rebuilt and up-graded machine with many features of the W+D 224 4 colour offset printing press for envelopes up to 30.000 pcs/h, max format size 420 x 460mm, rebuilt at POEM with various up-grades (optional UV drying system) |
| 4092      | <b>W+D</b><br>overprinting press    | <b>224</b><br>overprinting                 | 2006    | 4-color overprinting press for envelopes and pockets with dynamic fountain control, belt aligner and new PLC and HMI   |
| 4072      | <b>W+D</b><br>Pockets & Envelopes   | <b>249</b><br>Reels                        | 2000    | Machine for the production of pockets and booklet envelopes  |

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| 4089      | <b>W+D</b><br>Pockets & Envelopes | <b>320</b><br>Blanks            | 2011 | Versatile machine with large size range. 1 Inside printing unit, outside printing optional, complete cut, window unit, hotmelt peel and seal   |
| 4059      | <b>W+D</b><br>Pockets & Envelopes | <b>341GS</b><br>Blanks          | 2000 | Blank feeder, 2+1 printing units, window unit, W+D hotmelt peel and seal unit, machine has been upgraded to newer servo drives   |
| 3982      | <b>W+D</b><br>Envelopes           | <b>527GS</b><br>Blanks          | 1995 | 2+1 printing units, window unit with quick change patch cylinder, good condition   |
| 3940      | <b>W+D</b><br>Envelopes           | <b>627GS</b><br>Blanks          | 2002 | 2+1 doctor blade printing units, window cutting unit with W+D magnetic roller, 1st and 2nd window patching unit, outside side seams possible, Latex back fold possible   |
| 4001      | <b>W+D</b><br>Envelopes           | <b>627GS</b><br>Blanks          | 2000 | 2+1 doctor blade printing units, single window unit with magnetic roller for flexible dies, outside side seam possible   |
| 4093      | <b>W+D</b><br>Envelopes           | <b>627KC</b><br>Blanks & Reels  | 2006 | Combined machine for production from rolls or blanks, 2+1 blank printing units, window unit with magnetic roller for flexible dies, 2nd window patcher, W+D hotmelt peel and seal unit, DIAX 04 servo drive system           |
| 3886      | <b>W+D</b><br>Pockets & Envelopes | <b>627RET</b><br>Reels          | 2005 | automatic paper splicer, 6 color stack printer, window unit, hotmelt peel and seal unit  |
| 4006      | <b>W+D</b><br>Envelopes           | <b>627RS</b><br>Reels           | 2000 | 191 paper splicer, 4+1 Tetraflex CI printing stand, single window unit with W+D 190 film splicer, latex attachment, machine has been up-graded to latest INDRADRIVE servo drive technology and new Versaview HMI             |
| 4010      | <b>W+D</b><br>Envelopes           | <b>627RSG</b><br>Blanks & Reels | 2002 | combined reel and blank-fed machine for the production of envelopes, modern gear-less driven machine with W+D 191 paper splicer, blank feeder, 2+1 printing units, window unit with W+D 190 film splicer, 2nd window patcher |
| 3987      | <b>W+D</b><br>automatic packer    | <b>910 EnvePac</b>              | 2006 | Automatic Packer for W+D 249, 341, 349 and 202.00  |

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| 4041      | <b>W+D</b><br>Pockets                          | <b>B2S HK - G</b><br>Blanks   | 2000    | Simple machine for the production of large pockets (open ends) working from blank with printing and peel and seal. Can do sizes up to 370 x 450mm. Very good condition! |
| 4070      | <b>Halm</b><br>Overprinting Press              | <b>EM 4000 MPF</b>            | 2009    | 4-Color overprinting press with Müller-Martini Multipurpose Feeder, optional UV-drying system (IST)   |
| 3960      | <b>Jomet</b><br>automatic Packer               | <b>Enpack V</b>               | 2009    | Automatic wrap around packer with carton divider module. Good condition   |
| 3721      | <b>W+D</b><br>peel and seal unit               | <b>peel and seal u</b><br>627 | 1999    | hotmelt peel and seal unit for W+D 627 machines, comes with stand alone unwind for silicone paper   |
| 3731      | <b>Stork Contiweb</b>                          | <b>SE 25 BO 410</b><br>Reels  | various | Automatic paper reel splicers, various models and ages available - ask for our electronic upgrade package   |
| 4068      | <b>Stork Contiweb</b><br>automatic paper splic | <b>SE 25BO 750</b>            | 1998    | Automatic paper splicer for W+D 249, 249.41 or 341RS, optional electronic upgrade package and mechanical improvements   |
| 4025      | <b>W+D</b><br>CI Flexo Press                   | <b>Tetraflex</b><br>Reels     | 2000    | 4+1 CI Flexographic Printing stand, up-graded to latest W+D servo drive technology  |